

Work Order ID 163369 -2

163369

Tuesday, June 27, 2017 1:08:45 PM

Page 1

Item ID: D205-641-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Ground Handling Lugs

Stop *NS2*

Start Date: 6/27/2017 Start Qty: 3.00

3

Cust Item ID:

Required Date: 6/29/2017 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: JUN 27 2017

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D205-641	C

100	Document Control	JUL 19 2017	0.00						
100	DOCUMENT CONTROL								
DC	Memo		0.00						
Doc.Control -USB or Paperwork		Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002							

2 DAS 27 9-89
AUG 14 2017

110	Pick Kit		0.00						
110									
Packaging	Memo		0.00						
Packaging									

2 AUG 14 2017 DAS 28 9-89

120	QC4- 100% Inspect kits for completeness		0.00						
120									
QC	Memo		0.09						
Quality Control									

2 DAS 27 9-89
AUG 14 2017

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Item ID: D205-641-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Ground Handling Lugs

Stop

NS2

Start Date: 6/27/2017 Start Qty: 3.00

3

Cust Item ID:

Required Date: 6/29/2017 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: **ST636A** 0.00***130***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-641-011
Location: _____**2****AUG 14 2017****DAS
28
9-89**

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.30

Quality Control

**DAS
21
9-89****AUG 14 2017****AUG 14 2017****DAS
21
9-89**

Print

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Work Order ID: 163369

163369

Parent Item: D205-641-011

D205-641-011

Parent Item Name: Ground Handling Lugs

Start Date: 6/27/2017

Required Date: 6/29/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:J Removed Manufacturing 05-10-25 JLM
IPP K Rev D dwg 09.01.28 EC verified by:DD IPP REV:L
10.12.08 PER ECN10-661 DSI9536 REVA DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4C46A		Purchased	No			110	Each	218.0000	4	128			
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AN4C46A

Bolt

Location	Loc Qty	Loc Code
FG	8	
123642	2	
m132169	6	
OVER002	100	
m137316	100	
ST341	110	
m137316	110	

AUG 14 2017

MS21043-4

MS21043-4

Nut

Purchased No

Location	Loc Qty	Loc Code
FG	40	
104603	40	
GA	99	
m132803	5	
m137371	94	
OVER007	300	
m137886	300	
ST302	311	
m137361	111	
m137371	200	

AUG 14 2017

DAS
27
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DA
28
9-89

DA
28
9-89

Picklist Print

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Work Order ID: 163369

163369

Parent Item: D205-641-011

D205-641-011

Parent Item Name: Ground Handling Lug

Start Date: 6/27/2017

Required Date: 6/29/2017

Start Qty: 3.00

Required Qty: 3.00

D2570

Manufactured No

110

Each

248.0000

8

2416

D2570

Bushing

**

& B

~~AUG 14 2017~~

AUG 14 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

FG	12	
88781	12	
FP001	59	
147395	16	
150641	13	
155735	30	
ST008	77	
147395	0	
150641	0	
159964	77	
ST012a	100	
161302	100	

16

D3405-041

Manufactured No

110

Each

12.0000

1

12

D3405-041

Ground Handling Lug

DAS
27
9-89

**

AUG 14 2017

Location

Loc Qty

Loc Code

st529	12	
159878	12	

3

D3405-043

Manufactured No

110

Each

13.0000

1

12

D3405-043

Ground Handling Lug

DAS
27
9-89

**

AUG 14 2017

Location

Loc Qty

Loc Code

st529	13	
159092	1	
159877	12	

3

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Shop Packet Print

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Page 1

N900040100

Setup Start *NS1*

Stop ***NS2***

Customer:

3

3

Run Start *NR1*

Date:

Stop *NR2*

Date:

Insp. Stamp

C

JUL 19 2017 0.00

100

DOCUMENT CONTROL

0.00

Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002

DAS
5
0-89

③

JUL 20 2017

0.00

110

0.00

Packaging

0.00

120

0.09

Quality Control